



**PRODUCT CODE :** 5640

### **PRODUCT DESCRIPTION**

Millers Foods Soft Wholemeal Premix is a premium quality Wholemeal bread mix designed to produce a consistent loaf with superior keeping qualities.

**GTIN CODE** 9 330389 002182

### **PACKAGING**

**Pack Size** 25 kg  
**Bag Style** Block bottom, valve filled  
**Bag Colours** Brown Millers Foods bag with grey detail (Pantone 444), Printed product details.  
**Bag Construction** 3 ply - 3 x 70gsm SE (Brown).

### **BATCH IDENTIFICATION**

Running Numerical Bag Serial No. & Best Before Date on bags. Batch number for Pallet

### **PRODUCT CHARACTERISTICS**

**Appearance** Free flowing powder  
**Colour** Light brown with visible bran flakes  
**Taste** Free of offensive taste  
**Odour** Free of offensive odours

### **CHEMICAL PROPERTIES**

**Moisture** 14.2 % max  
**Protein** 11.8 % min

### **QUALITY ASSURANCE**

Strict quality control procedures are enforced during manufacture. The manufacturing environment is subject to strict monitoring and control in accordance with HACCP certification requirements. Final product is sampled and tested for chemical, physical and sensory parameters using internationally recognised testing procedures.

### **STORAGE AND HANDLING**

This product should be kept in a cool, dry, ventilated place free from strong odours. Packages should not be in direct contact with walls or floors. Stock should be used in rotation.

### **SHELF LIFE**

Under good housekeeping and the suggested storage & handling conditions this product in unopened bags has a shelf life of nine months from the date of manufacture. See best before details on each bag.



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**TRANSPORT**

All products delivered from Millers Foods are packaged in multi walled paper bags, which are packed on pallets with a pallet cover on the pallet. The pallets are then wrapped with stretch film with a both a plastic and a cardboard top cover. Deliveries are made at ambient temperature using covered delivery vehicles with side curtains.

**INGREDIENTS LIST**

Wholemeal Wheat Flour, White Wheat Flour, Gluten, Iodised Salt, Vegetable Oil (Antioxidant 306), Sugar, Soya Flour, Food Acid (330), Emulsifiers (471, 472e, 481), Flour Treatment Agents (300, 920), Enzymes, Vitamins (Thiamin, Folate).

Contains: Wheat (Gluten) and Soya

May be present: Eggs & Milk

**NUTRITIONAL INFORMATION**

	Average Quantity per 100g DRY MIX	Average Quantity per 100g BAKED PRODUCT*
<b>Energy</b>	1420 kJ	1000 kJ
<b>Protein</b>	14.49 g	10.20 g
<b>Fat, total</b>	2.96 g	2.09 g
- saturated	0.92 g	0.65 g
<b>Carbohydrate, total</b>	59.81 g	42.12 g
- sugars	0.91 g	0.64 g
<b>Dietary Fibre</b>	8.64 g	6.09 g
<b>Sodium</b>	797 mg	562 mg

\*Based on water added at 62 % and weight loss in oven of 11.5 %

All values specified above are averages

**MICROBIOLOGICAL INFORMATION**

MICROBIOLOGICAL PARAMETERS	
Standard Plate Count	< 50,000 per gm
Yeast & Moulds	< 10,000 per gm
Rope Micro Organism	< 1000 per gm
Bacillus Cereus	< 100 per gm

**COUNTRY OF ORIGIN**

Made in Australia from local & imported ingredients



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**MAKE UP PROCEDURE**

FORMULA				
INGREDIENTS	25kg		5 kg	
	kg	gm	kg	gm
MILLERS SOFT WHOLEMEAL PREMIX	25	000	5	000
DRIED YEAST @ 1.5 %		375		75
WATER @ 62 % (Variable)	15	500	3	100
TOTAL DOUGH WEIGHT	40	875	8	175
<b>NOTE; FOR COMPRESSED YEAST USE AT 3%</b>				
PROCEDURE				
Mixing (Spiral Mixer)	1st Speed	2 Minutes reverse		
	2nd Speed	10 - 12 minutes Depending on type of mixer & dough size		
Finished dough temperature		27° - 30° C		
Rest dough on bench for 10 minutes after mixing				
Proof times, Baking Times and Baking Temperatures will vary according to product.				

Issued: 20 January 2011  
Edition No 5

**Disclaimer:**

Whilst every endeavour has been made to provide accurate information. Millers Foods makes no warranty and accepts no liability that the results will be free from error, or if used, will ensure compliance with the relevant requirements of the Food Standards Code. You should carefully evaluate the accuracy, completeness and relevance of the results for your own purposes,